# PROCEEDINGS OF SPIE

# High-Power Diode Laser Technology and Applications XIII

Mark S. Zediker Editor

8–10 February 2015 San Francisco, California, United States

Sponsored and Published by SPIE

Volume 9348

Proceedings of SPIE 0277-786X, V. 9348

SPIE is an international society advancing an interdisciplinary approach to the science and application of light.

High-Power Diode Laser Technology and Applications XIII, edited by Mark S. Zediker, Proc. of SPIE Vol. 9348, 934801 · © 2015 SPIE · CCC code: 0277-786X/15/\$18 doi: 10.1117/12.2190446

Proc. of SPIE Vol. 9348 934801-1

The papers included in this volume were part of the technical conference cited on the cover and title page. Papers were selected and subject to review by the editors and conference program committee. Some conference presentations may not be available for publication. The papers published in these proceedings reflect the work and thoughts of the authors and are published herein as submitted. The publisher is not responsible for the validity of the information or for any outcomes resulting from reliance thereon.

Please use the following format to cite material from this book: Author(s), "Title of Paper," in *High-Power Diode Laser Technology and Applications XIII*, edited by Mark S. Zediker, Proceedings of SPIE Vol. 9348 (SPIE, Bellingham, WA, 2015) Article CID Number.

ISSN: 0277-786X ISBN: 9781628414387

Published by **SPIE** P.O. Box 10, Bellingham, Washington 98227-0010 USA Telephone +1 360 676 3290 (Pacific Time) · Fax +1 360 647 1445 SPIE.org

Copyright © 2015, Society of Photo-Optical Instrumentation Engineers.

Copying of material in this book for internal or personal use, or for the internal or personal use of specific clients, beyond the fair use provisions granted by the U.S. Copyright Law is authorized by SPIE subject to payment of copying fees. The Transactional Reporting Service base fee for this volume is \$18.00 per article (or portion thereof), which should be paid directly to the Copyright Clearance Center (CCC), 222 Rosewood Drive, Danvers, MA 01923. Payment may also be made electronically through CCC Online at copyright.com. Other copying for republication, resale, advertising or promotion, or any form of systematic or multiple reproduction of any material in this book is prohibited except with permission in writing from the publisher. The CCC fee code is 0277-786X/15/\$18.00.

Printed in the United States of America.

Publication of record for individual papers is online in the SPIE Digital Library.



**Paper Numbering:** Proceedings of SPIE follow an e-First publication model, with papers published first online and then in print. Papers are published as they are submitted and meet publication criteria. A unique citation identifier (CID) number is assigned to each article at the time of the first publication. Utilization of CIDs allows articles to be fully citable as soon as they are published online, and connects the same identifier to all online, print, and electronic versions of the publication. SPIE uses a six-digit CID article numbering system in which:

- The first four digits correspond to the SPIE volume number.
- The last two digits indicate publication order within the volume using a Base 36 numbering
- system employing both numerals and letters. These two-number sets start with 00, 01, 02, 03, 04, 05, 06, 07, 08, 09, 0A, 0B ... 0Z, followed by 10-1Z, 20-2Z, etc.

The CID Number appears on each page of the manuscript. The complete citation is used on the first page, and an abbreviated version on subsequent pages.

# Contents

- vii Authors
- xi Conference Committee
- xiii Introduction

#### SESSION 1 HIGH-POWER FIBER COUPLED LASER SOURCES I

- 9348 03 A 40kW fiber-coupled diode laser for material processing and pumping applications [9348-2]
- 9348 04 High-brightness diodes and fiber-coupled modules [9348-3]
- 9348 05 Narrow-line fiber-coupled modules for DPAL pumping [9348-4]
- 9348 06 Low-NA fiber laser pumps powered by high-brightness single emitters [9348-5]

#### SESSION 2 HIGH-POWER FIBER COUPLED LASER SOURCES II

- 9348 07 Packaging of high-power bars for optical pumping and direct applications [9348-6]
- 9348 08 Power scaling of kW-diode lasers optimized for material processing applications [9348-7]
- 9348 09 Tailored bar concepts for 10mm-mrad fiber coupled modules scalable to kW-class direct diode lasers [9348-8]
- 9348 0A Highly modular high-brightness diode laser system design for a wide application range [9348-9]

## SESSION 3 HIGH-POWER DEVICES I

- 9348 0B Brightness and average power as driver for advancements in diode lasers and their applications (Invited Paper) [9348-10]
- 9348 0C High reliability demonstrated on high-power and high-brightness diode lasers [9348-11]
- 9348 0D Development of high-power diode lasers with beam parameter product below 2 mm×mrad within the BRIDLE project [9348-12]
- 9348 OE Heading to 1 kW levels with laser bars of high-efficiency and emission wavelength around 880 nm and 940 nm [9348-13]

#### SESSION 4 HIGH-POWER DEVICES II

- 9348 OF 915nm high-power broad area laser diodes with ultra-small optical confinement based on Asymmetric Decoupled Confinement Heterostructure (ADCH) [9348-14]
- 9348 0G **29.5W continuous wave output from 100um wide laser diode** [9348-15]
- 9348 0H High-power operation of AlGaInP red laser diode for display applications [9348-17]
- 9348 01 Advancements in high-power high-brightness laser bars and single emitters for pumping and direct diode application [9348-18]

#### SESSION 5 HIGH-POWER DEVICE RELIABILITY

- 9348 0J Reliability study of high-brightness multiple single emitter diode lasers [9348-19]
- 9348 0K Progress in reliable single emitters and laser bars for efficient CW-operation in the nearinfrared emission range [9348-20]
- 9348 0L Degradation mechanisms in high-power multi-mode InGaAs-AlGaAs strained quantum well lasers for high-reliability applications [9348-21]
- 9348 0M High-power diode lasers under external optical feedback [9348-22]
- 9348 0N Analysis of 980nm emitting single-spatial mode diode lasers at high power levels by complementary imaging techniques [9348-23]
- 9348 00 Mechanisms driving the catastrophic optical damage in high-power laser diodes [9348-24]

#### SESSION 6 EXTERNAL CAVITY DEVICES

- 9348 0P Separate phase-locking and coherent combining of two laser diodes in a Michelson cavity [9348-25]
- 9348 0Q Wavelength stabilized multi-kW diode laser systems [9348-26]
- 9348 OR High-power external cavity CW red laser diode [9348-27]
- 9348 0S High-power laser diodes using a large active core combined with mode control for high beam quality [9348-28]

#### SESSION 7 HIGH-POWER DEVICES III

- 9348 00 Progress in high-energy-class diode laser pump sources [9348-30]
- 9348 0V High-brightness 9xxnm fiber coupled diode lasers [9348-31]

## 9348 0W High-power VCSEL systems and applications [9348-32]

9348 0X Watt-level continuous-wave diode lasers at 1180 nm with high spectral brightness [9348-33]

## SESSION 8 LASER DIODE PACKAGING AND COMPONENTS: JOINT SESSION WITH CONFERENCES 9346 AND 9348

- 9348 0Y Copper-based micro-channel cooler reliably operated using solutions of distilled-water and ethanol as a coolant [9348-34]
- 9348 0Z Coupling of a high-power tapered diode laser beam into a single-mode-fiber within a compact module [9348-35]
- 9348 10 Maximizing coupling-efficiency of high-power diode lasers utilizing hybrid assembly technology [9348-36]

### POSTER SESSION

- 9348 11 Assessment of high-power kW-class single-diode bars for use in highly efficient pulsed solid state laser systems [9348-16]
- 9348 12 In-volume heating using high-power laser diodes [9348-37]
- 9348 13 Tapered laser diode with linearly effective-refractive-index variation waveguide [9348-38]

## Authors

Numbers in the index correspond to the last two digits of the six-digit citation identifier (CID) article numbering system used in Proceedings of SPIE. The first four digits reflect the volume number. Base 36 numbering is employed for the last two digits and indicates the order of articles within the volume. Numbers start with 00, 01, 02, 03, 04, 05, 06, 07, 08, 09, 0A, 0B...0Z, followed by 10-1Z, 20-2Z, etc.

Abe, S., OH An, Haiyan, 07, 01 Anaya, J., 00 Auch, Stefan, 0Q Bao, L., 04, 0C Barnowski, Tobias, 07 Baskin, Ilya, 06 Beczkowiak, Anna, 0Q Berk, Yuri, 06 Bertaska, R., OY Biesenbach, Jens, 09, 0M, 0Q Bluemel, V., OE Blume, G., 0X Boucke, Konstantin, 07 Brand, Thomas, 09 Brecher, C., 10 Britten, Simon, OB Brodie, Miles, OL Brox, O., OX Buage, F., OU, OX Bull, S., OP Carstens, C., 0Z Chen, Louisa, 0J, 0V Chen, Z., 04, 0C Chin, A. K., 0Y Chin, R. H., OY Choi, Young-Wook, 13 Conrads, Ralf, OW Crump, P., 0D, 0P, 0U, 11 Dahan, Nir, 06 Dawson, D., 04, 0C Decker, J., 0D, 0P Demir, Abdullah, 0G Denisenkov, Valentin S., 12 Deppe, Carsten, 0W Derra, Guenther, OW DeVito, M., 04, 0C Divoky, Martin, 11 Dogan, M., 10 Dong, W., 04, 0C Doyen, I., OP Drovs, Simon, OQ Duesterberg, Richard, 0G Ehm, Einar, 0A Eibl, Florian, OB Elsaesser, Thomas, ON Engelmann, Christoph, OB Eppich, B., OZ Erbert, Götz, 0D, 0P, 0U, 0X, 11 Ertel, K., 11 Fassbender, W., OU Feise, D., 0X Felder, Jason, Ol Ferrario, Fabio, OA Foran, Brendan, OL Frevert, C., 0U, 11 Fricke, J., 0D, 0X Fritsche, Haro, OA Fulghum, S., 10 Gao, Yanyan, 0J, 0V Georges, P., OP Gries, Wolfgang, 0A Grimshaw, M., 04, 0C Grohe, Andreas, 0A Gronenborn, Stephan, OW Gu, Xi, 0W Guan, X., 04, 0C Guiney, Tina, 05 Guo, Weirong, 0J, 0V Guo, Zhijie, OV Haag, S., 10 Hanna, M., OP He, Xiaoguang, OV Hein, J., OU Heinemann, Stefan, 07, 01 Hemenway, M., 04, 0C Hempel, Martin, OM, ON Hengesbach, Stefan, OB Heo, Duchang, 13 Heusler, Gero, OW Hirsekorn, O., 0E Hoffmann, Dieter, OB Hofmann, J., OX Holly, Carlo, OB Hubrich, Ralf, OQ Hülsewede, Ralf, OE, OK, OU Invana, Aloysius, Ol Irvin, David, 05 Jacob, J. H., OY Janicot, S., OP Jedrzejczyk, D., 0Z Jelinkova, Helena, 11 Jiang, Ching-Long (John), 07, 01 Jiang, Xiaochen, OJ, OV Jiang, Yuhua, OJ Jimenéz, J., 00 Kanskar, M., 04, 0C Kardosh, Ihab, 08

Kaunga-Nyirenda, S., OP Kennedy, K., 04 Kern, Holaer, OA Kim, Tae-kyung, 13 Kindervater, Tobias, OQ Kindsvater, A., OE Kissel, Heiko, 09, 0M Kiyko, Vadim V., 12 Klumel, Genady, 06 Knigge, S., OU Koch, Ralf, OA Koenning, Tobias, 05 Koesters, Arnd, 03 Köhler, Bernd, 09, 0Q Kolb, Johanna, OW Körner, J., OU Krause, Volker, 03 Kruschke, Bastian, OA Kuramoto, K., OH Kwak, Yun-Seok, 13 Lang, Chao, OJ Larkins, E. C., OP Lee, Jun Ho, OR Leers, Michael, 03 Leonhäuser, Britta, OM Levy, Moshe, 06 Lewin, Alexander, Ol Liebl, Sebastian, 08 Lingley, Zachary, OL Liu, Rui, OJ, OV Liu, Yang, OJ Lott, Philipp, OB Lotz, J., OU Lucas-Leclin, G., OP Lucianetti, Antonio, 11 Maaßdorf, A., 0D Malchus, Joerg, 03 Mamuschkin, Viktor, OB Martinsen, R., 04, 0C Matthews, David G., 03 McCormick, Dan, 05 Meinschien, Jens, 08 Melanen, P., OP Meusel, Jens, OE, OK Miller, Michael, OW Miyashita, M., OH Mocek, Tomas, 11 Moench, Holger, 0W Mori, K., OH Moss, Steven C., OL Müller, T., 10 Müntz, Holger, 0Q Muto, Masanori, OF Na, Hong Man, OR Negoita, Viorel, 07 Nelson, A., 0Y Neukum, J., 0U Nishida, T., OH Nogawa, Ryozaburo, OF Pahl, Ullrich, OA

Pai, David M., OS Park, Jiyeon, OR Park, Jona Hwan, OR Park, Jung Ho, OR Paschke, K., OX, OZ Patterson, Steve, 05 Pekarski, Pavel, OW Peleg, Ophir, 06 Peters, Matthew, 0G Pflueger, Silke, OA Pietrzak, Agnieszka, OE, OK, OU Pilar, Jan, 11 Pollmann-Retsch, Jens, OW Poprawe, Reinhart, OB Pranovich, Alina, 11 Presser, Nathan, OL Pruiimboom, Armand, OW Pulka, M., OZ Pura, J. L., 00 Ramirez, L. P., OP Rappaport, Noam, 06 Rehmann, Georg, 03 Rodríguez, M., 00 Roff, Robert, 07, 01 Rossin, Victor, OG, ON Sahm, A., OZ Sakamoto, Akira, OF Sato, Syunta, OF Schimmel, G., OP Schmidt, Berthold, Ol Schneider, Stephan, 08 Scholz, F., OZ Schröder, M., OE Schwarz, Thomas, OB Sebastian, Jürgen, OE, OK, OU Shamay, Moshe, 06 Sin, Yongkun, OL Song, Hong Joo, OR Souto, J., 00 Stapleton, Dean, 05 Staske, R., 11 Stoiber, Michael, 09 Thombansen, Ulrich, OB Tomm, Jens W., 0M, 0N Töpfer, T., OU Torres, A., 0O Tränkle, Günther, 0D, 0U, 11 Traub, Martin, OB Treusch, Georg, 07, 01 Unger, Andreas, 09, 0M, 0Q Ungers, Michael, OB Urban, G., OZ Urbanek, W., 04, 0C Uthoff, Ross, 09 Uusimaa, P., OP Vdovin, Gleb V., 12 Venables, David, 0N Vethake, Thilo, 07 Vilokkinen, V., OP Vogt, Sabrina, OB

Voß, Michael, 08 Wang, Baohua, OV Weichmann, Ulrich, OW Weisheit, Andreas, OB Wenzel, H., 0X Winterfeldt, M., 0D Woelz, M., 0E Wolf, Paul, 0Q Xiong, Yihan, Ol Yagi, T., OH Yamada, Yumi, OF Yamagata, Yuji, OF Yamaguchi, Masayuki, OF Yang, Thomas, 0J, 0V Yanson, Dan, 06 Zhang, Cuipeng, 0J Zhang, Luyan, OJ, OV Zhang, Qiang, Ol Zhang, S., 04, 0C Zhang, Tujia, OV Zhu, Jing, 0J, 0V Zontar, D., 10 Zorn, Martin, OE, OK, OU Zucker, Erik, 0G, 0N

# **Conference Committee**

Symposium Chairs

Guido Hennig, Daetwyler Graphics AG (Switzerland) Yongfeng Lu, University of Nebraska-Lincoln (United States)

Symposium Co-chairs

**Bo Gu**, Bos Photonics (United States) **Andreas Tünnermann**, Fraunhofer-Institut für Angewandte Optik und Feinmechanik (Germany) and Friedrich-Schiller-Universität Jena (Germany)

## Program Track Chair

Klaus P. Streubel, OSRAM AG (Germany)

Conference Chair

Mark S. Zediker, Foro Energy, Inc. (United States)

## Conference Program Committee

Friedrich G. Bachmann, FriBa LaserNet (Germany) Stefan W. Heinemann, TRUMPF Photonics (United States) Volker Krause, Laserline GmbH (Germany) Robert Martinsen, nLIGHT Corporation (United States) Kurt J. Linden, Spire Corporation (United States) Erik P. Zucker, JDSU Corporation (United States)

## Session Chairs

- High Power Fiber Coupled Laser Sources I
  Erik P. Zucker, JDSU Corporation (United States)
- 2 High Power Fiber Coupled Laser Sources II Volker Krause, Laserline GmbH (Germany)
- High Power Devices I
  Stefan W. Heinemann, TRUMPF Photonics (United States)
- 4 High Power Devices II **Robert Martinsen**, nLIGHT Corporation (United States)

- 5 High Power Device Reliability **Erik P. Zucker**, JDSU Corporation (United States)
- 6 External Cavity Devices **Robert Martinsen**, nLIGHT Corporation (United States)
- 7 High Power Devices III Stefan W. Heinemann, TRUMPF Photonics (United States)
- Laser Diode Packaging and Components: Joint Session with Conferences 9346 and 9348
   Paul O. Leisher, Rose-Hulman Institute of Technology (United States)
   Kurt J. Linden, N2 Biomedical (United States)

# Introduction

This year the highlights of the conference included invited talks on the methods for coherent combination of laser diodes and the future of laser diode technology. The paper on coherent beam combination reviewed the progress on the numerous beam combination methods that have been tested, which include: spectral beam combining, dense wavelength beam combining, and coherent combination using both passive and active coherent combination techniques. However, after over 20 years of research, there are no coherent combined products in the marketplace today, despite demonstrating diffraction limited beam quality at power levels as high as 35 Watts. Nevertheless, laser diode systems using incoherent beam combination techniques have flourished in the industrial marketplace, with power output climbing yearly to a record level of 40 kW this year. The paper discussing this breakthrough in direct diode laser system design revealed a roadmap for scaling the power level to even higher levels, including up to 100 kW of fiber coupled output. The talk on the future of laser diode technology highlighted this power trend and discussed a number of technologies which are rapidly advancing, including the recent record laser diode bar levels of 300 Watt CW. The rapid advancement in laser diode technology includes: assembly methods, heatsink design, laser diode bar power levels, and laser diode bar reliability. The future looks bright, meaning we can expect higher brightness and higher power laser diode systems in the future.

Mark S. Zediker